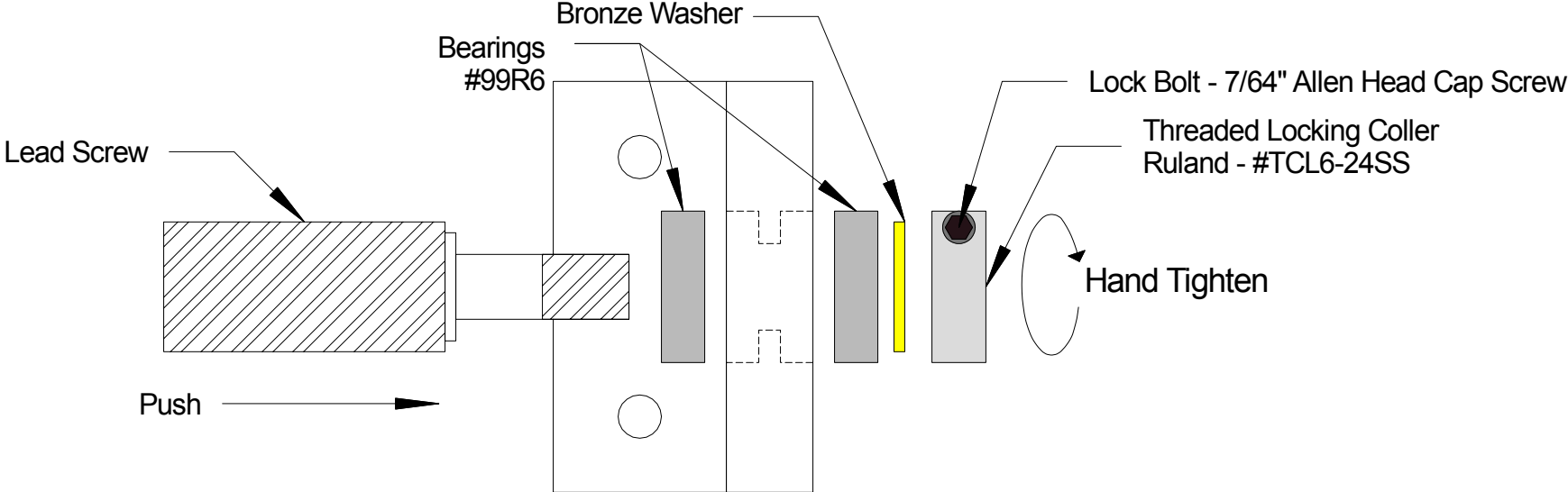


# Lead Screw End Bearing Assembly



While applying enough pressure to take up any slack, tighten the treaded locking collar ( Hand tighten only! ). Then tighten threaded collar set screw.