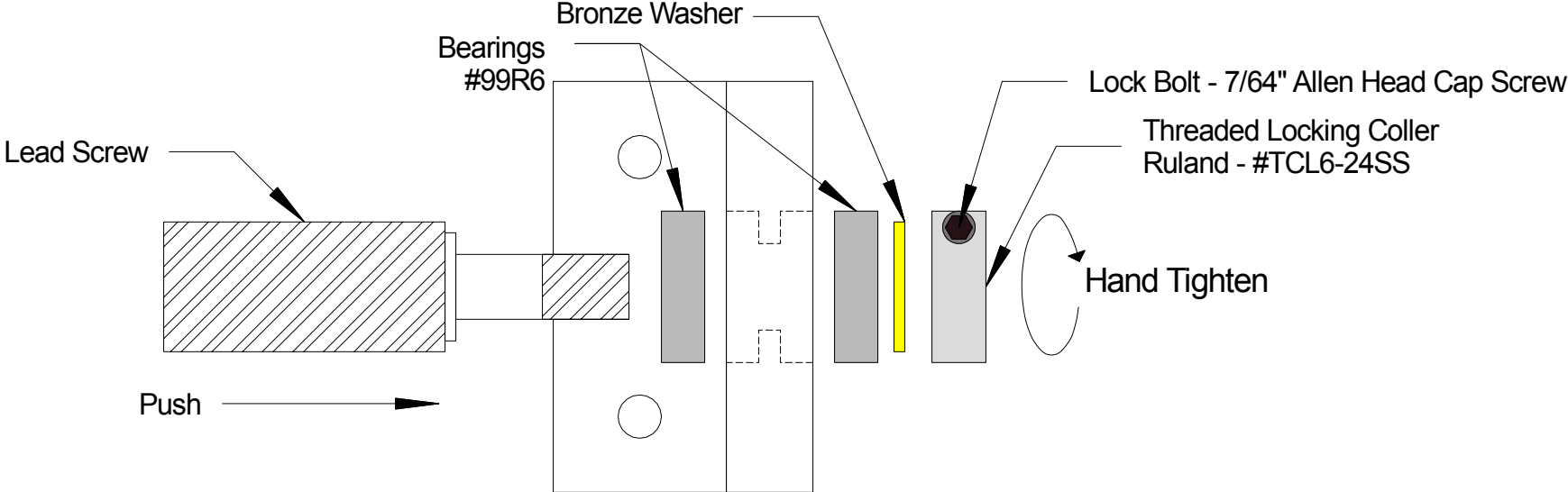


Lead Screw End Bearing Assembly



While applying enough pressure to take up any slack, tighten the treaded locking collar (Hand tighten only!). Then tighten threaded collar set screw.