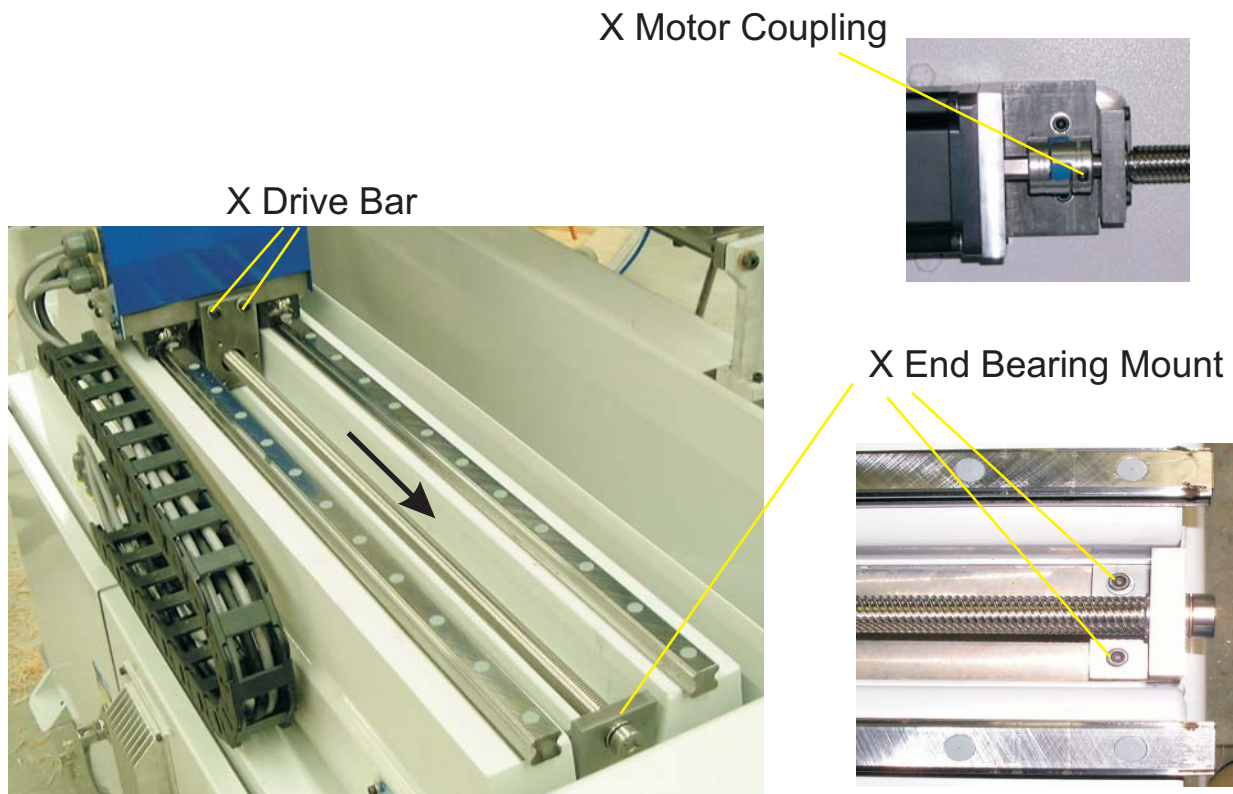


Removal and Replacement of X Drive Screw

Removal

- 1 - Unbolt X Drive bar and X End Bearing mount.
- 2 - Loosen X Motor Coupling set screw (screw end)
- 3 - Slide assembly away from motor and remove from machine



Replacement

- 1 - Slide screw assembly back under Y carriage assembly and into X Motor coupling. Do not install bolts.
- 2 - Move X Drive Bar and Y Carriage close to X motor and Install X Drive Bar bolts
- 3 - Hand Screw Y Carriage close to X End Bearing and install X End Bearing bolts