

Maxym Tenoner with Melservo drives

Servo tuning parameters;

Before replacing old amplifiers that can be powered up, read and use the old tuning numbers for P25 thru P30.

	P1	P2	P3	P4	P6	P7	P12		P25	P26	P27	P28	P29	P30
X	201	8	1	0	111	011	00D		50	250	50	500	500	980
Y	201	8	1	0	111	011	00D		50	250	50	100	178	980

Note: Power Down after P12 ↑

Changing Parameters;

Press the MODE button until P00 appears on the display.

Press the UP button until P01 appears on the display.

Press the SET button twice. The display should blink.

Press the UP or DOWN button until the correct number appears on the display.(see table)

Press the SET button once to save the new value. The display should stop blinking

Press the UP button to continue to the next setting.

When you have completed up to P12, power down the machine and wait until until the display is off then power back up.

Once you have power up, press the MODE button until P23 appear on the display and continue with P25 thru P30